



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3560-4

Job Sheet 175953



Part No: D3560-4

Job Qty: 4 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/12/18

Job Tracking No:

Due Date: 5/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev: A New Issue 06-11-10 JLM use-044 IPP REV: B 13.06.03 PER DWG REV: F DD
VERF: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/19/18	5/19/18	0.00	0.00	Start Up Machining-2		DJP 18-7-10
100	Bandsaw	4 pcs	5/19/18	5/19/18	0.00	0.12	Bandsaw1		DJP 18-7-10
110	CNC Vertical Machining	4 pcs	5/19/18	5/19/18	0.56	3.60	HAAS1-4		DJP 18-7-10
120	QC	4 pcs	5/19/18	5/19/18	0.00	0.00	QC2 Machining-2		DJP 18-7-10
122	Mill Conv	4 pcs	5/21/18	5/21/18	0.00	0.49	Mill Conv 1		SBL 18/08/21
124	QC	4 pcs	5/21/18	5/21/18	0.00	0.00	QC2 Machining-2		SBL 18/08/21
130	QC	4 pcs	5/21/18	5/21/18	0.00	0.00	QC8 Machining-2		J.C.-L. 18-08-23
210	Packaging	4 pcs	5/21/18	5/21/18	0.00	0.00	Packaging3-1		OG 2018-08-23
220	QC21-SA	4 Ea	5/21/18	5/21/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks 15.500" long
Descriptions: 110 - 1- Mill as per Folio FA696 Rev: _____ & Dwg D3560 Rev: _____
210 - LOCATION: WA003

21 AUG 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X05.000	6061-T6 Bar .500 X 5.00	5.5600 ft (1.39 ea)	90-Start up Operation	5047194

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X05.000	6	60	0



Dart Aerospace Ltd.
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CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications

could not be found.

Plex 4/12/18 12:51 PM Dart.lajeunesse.marie

Container No: S090514



Part: D3560-4

Job No: 175953

Serial No/Batch: S090514

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/10/18

P.T.O.

MD 14 June 2019
Date: 18/08/21

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: Date:

Work Order update only

Work Order: 175 953		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. D35600-4		Rework Scrap Use-as-is		Skid-tube Machining Thermoforming Large Fab		Cross tube Small Fab Finishing Composite		Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier		Engineering Quality Other	
NCR No. 19-7127		Suspected Unapproved		QTY Effective:		Disposition					
Date: 18/08/21		Step #: 102		QTY Effective:		Disposition					
Description Work Order Deviation											
- Piece not moved in the vice				Scrap / no replace							
				QC / QA Coordinator DAS 9 9-89 18-08-21							
				Lead hand / Supervisor Approval Verification 9-89 18-08-21							
				Completed By DAS 57							
				Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence							
Root Cause				FAULT CATEGORY							
Environment				Pressure/Forced				Power Loss/Surge			
Design				Bending				Folio/Program			
Doc/Data				Centre Not Concentric				Grain			
Equip/Tooling				Cracks				Broken/Damage/Defect			
Handling/Pre				Crimp/Kink/Ripple/Wave				Inspection Incomplete/Unqualified			
Material				Cuffs				Contamination			
Internal Transport				Crushing				Countersink			
Tribal Knowledge				Heat Treat				Cut Too Short			
LOA				Wave/Twist in Tube				Instructions Incomplete/Unclear			
Substation				Marks/Chatter				Drill Holes			
Fast Expiry Date											
Identified											
OTHER:											

Jennifer Renwick

From: Jennifer Renwick
Sent: Wednesday, June 05, 2019 11:29 AM
To: John Chuprun; Andrew Tollis
Cc: Linda Lacelle; Jason Leroux
Subject: FW: Orders 2367
Attachments: Overhauled parts; RE: Status Re-Certification of Cargo Equipment / Urgent - 2367 - RA150; ORDER 2367.pdf

Hi John,

Scrap

Below e-mail, can you please scrap job 176289 in Plex. It is still open from 2018 ☺

Job 176289 	
Part No: C60-OH	C-Series Remote Hook 6,000 lbs Lift
Quantity: 1 Ea	Due Date
Standard Job Quantity: 0	
Job Warehouse: Hawkesbury ▼	Job Type
Status: Scheduled ▼	
Priority : Medium ▼	
Accounting Job No:	
Jobs Description: SN: 6071	
Special Comments:	
Job Tracking No: RA150	
Job Created: 4/19/18 2:26 PM Gagnon-Donovan, Michelle	

done
✓
19.06.19

From: Caitlin Crooks <ccrooks@dartaero.com>
Sent: Friday, September 14, 2018 8:43 AM

Chantal Chartrand <cchartrand@dartaero.com>

Subject: FW: Orders 2367

Hi Chantal,

Can you kindly cancel Line 17 (C60-OH) and add a note "scrapped at DART"

Sales advises Small Fab and copies Planning (Jesse & Michelle)

Sales has order cancelled with note "scrapped at Dart"

Alain makes note on job

Planning closes job and scraps part

Caitlin

From: Caitlin Crooks

Sent: Tuesday, August 07, 2018 11:03 AM

To: Jean-Luc Menard <jmenard@dartaero.com>; Sylvie Boucher <sboucher@dartaero.com>; Jesse White <jwhite@dartaero.com>; David Logan <dlogan@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Lacey Cantin <lcantin@dartaero.com>

Subject: RE: Orders 2367

Hi JL

Thanks, sales will reach out the customer and see if the customer wants it scrapped on site or returned to them (as per the instructions in the attached email)

Caitlin

From: Jean-Luc Menard

Sent: Tuesday, August 07, 2018 10:57 AM

To: Caitlin Crooks <ccrooks@dartaero.com>; Sylvie Boucher <sboucher@dartaero.com>; Jesse White <jwhite@dartaero.com>; David Logan <dlogan@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Lacey Cantin <lcantin@dartaero.com>

Subject: RE: Orders 2367

Yes

From: Caitlin Crooks

Sent: Tuesday, August 07, 2018 10:53 AM

To: Jean-Luc Menard <jmenard@dartaero.com>; Sylvie Boucher <sboucher@dartaero.com>; Jesse White <jwhite@dartaero.com>; David Logan <dlogan@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Lacey Cantin <lcantin@dartaero.com>

Subject: RE: Orders 2367

Hi JL

To clarify,

The S/N below is for the C60 hook ,correct?

From: Jean-Luc Menard

Sent: Tuesday, August 07, 2018 10:51 AM

To: Sylvie Boucher <sboucher@dartaero.com>; Jesse White <jwhite@dartaero.com>; David Logan <dlogan@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>; Lacey Cantin <lcantin@dartaero.com>

Subject: RE: Orders 2367

Hi Caitlin/Lacey,

Basically, We do not carry or manufacture parts for this hook and Mike scraped it due to the amount of damage/wear.
JL

From: Sylvie Boucher

Sent: Tuesday, August 07, 2018 9:29 AM

To: Jean-Luc Menard <jmenard@dartaero.com>; Jesse White <jwhite@dartaero.com>; David Logan <dlogan@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>

Subject: Orders 2367

RA 150 SN:6071 Mike scrap this RA, parts to old and damage to overhaul.

Inspection Sheet Complete RA150

Customer QA Ref #										0
Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions	
C60	SN 6071, M894-03	2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S041605(6071); and S052546(M994-03)	Customer sending C60 SN 6071 to be overhauled. Perform overhaul and return to customer. Customer also sending C60 M994-03 to be overhauled. C60 was received with cage. Remove from cage, perform overhaul, re-install hook to cage and return to customer.	
C45	AC11007	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S050438	Customer supplied part. Customer sending C45 AC11007 to be overhauled. C60 was received with cage. Remove from cage, perform overhaul, re-install hook to cage and return to customer.	
SWA6A-2	AC10006, AC11003, AC4006,	3	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S041058(AC10006); S041604(AC11003); S042053(AC4006)	Customer supplied part x3. Customer sending SWA6A-2 AC4006, AC11003 and AC4006 to be overhauled. Perform overhaul and return to customer.	
SWA6A-4	AC09002 AC09001	2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S041603(AC09002) and S051865(AC09001)	Customer supplied part x2. Customer sending SWA6A-4 serial# AC09002 and AC09001 for testing. Perform test as per Electric Swivel SWA6A. Return to customer.	
P5400-100	AC09003	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S052552(AC09003)	Customer supplied part. Customer sending longline P5400-100 serial# AV09003 for inspection. Send out for pull test. Return to customer.	
P5400-50	AC09002	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S041056(AC09002)	Customer supplied part. Customer sending longline P5400-50 serial# AV09002 for inspection. Send out for pull test. Return to customer.	
P7300-150	BMMG722	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S050439(BMMG722)	Customer supplied part. Customer sending longline P7300-150 serial# BMMG722 for inspection. Send out for pull test. Return to customer.	
P7300-50	AC09001, AC09002	2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S041057(AC09001) and S052555(AC09002)	Customer supplied part. Customer sending qty2 of longlines P7300-50 serial# AC09001 and AC09002 for inspection. Send out for pull test. Return to customer.	

C2-6HC	AC09001, AC09002	2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S061883(AC9001) and S061884(AC09002)	1. Customer sending C2-6HC serial# AC09001 for overhaul. Carousel C2-6HC was received with all C2 hook install serial# M987-07, M987-10, M987-11, M987-12, M987-13, and M987-14 Disassemble and perform overhaul on carousel and all C2 hook as per manual and record all finding as per test sheet. Reinstall and return to customer. 2. Customer sending C2-6HC serial# AC09002 for overhaul. Carousel C2-6HC was received with all C2 hook install serial# M987-09, M987-16, M987-17, M987-18, M987-20, and M987-22 Disassemble and perform overhaul on carousel and all C2 hook as per manual and record all finding as per test sheet. Reinstall and return to customer	Customer supplied part qty 2.
C2 (These Hooks are part of C2-6HC above)		12	☐ Yes	☐ Yes	☐ Yes	☐ Yes	☐ Yes				See C2-6HC above



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
Fax 613 632-5246

Customer Invoice

HB0003276

ORDER INFO		SHIPPING INFO	
Cust PO No:	13704	Ship Date:	8/2/2018
Invoice Date:	8/2/2018	Shipper No:	04854
Due Date:	8/2/2018	Ship Via:	
Terms:	Prepay	Trailer No:	
Order No:	2367 (01/04/2018)	Freight Terms:	PrePaid
Special Comments:		FOB:	
		Supplier Code:	
		IncoTerms:	Ex Works
BILL TO	CSERV03	SHIP TO	Main (inactive)
Servicios Aereos De Los Andes Ave. Republica de Colombia 791, 9th Floor, San Isidro		Servicios Aereos De Los Andes Ave. Republica de Colombia 791, 9th Floor, San Isidro	
Lima Peru		Lima Peru	

Line	Description	PO Line No	Order Qty	Ship Qty	Unit Price	Ext Price
1	C60-C-Series Remote Hook 6,000 lbs Lift Capacity Dart Hawkesbury Part: C60 RECERTIFICATION S/N M994-03, 6071 Country of Origin: Canada Original Serial Numbers: M994-03		1	1	1,295.00/pcs	1,295.00
Special Comments:						Sales Amount: \$1,295.00 Freight Charge: \$.00 Total (USD): \$1,295.00 Payments: \$1,295.00 Balance: \$.00

6/5/19 11:15 AM Page 1

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200 Fax: 613 632 5246 accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged